







OPTOSIGMA EUROPE

OSE overview for Max-Planck-Institut für Astronomie



Company Profile



- Sigma Koki / Parent Company (Japan): 1977
- OptoSigma Corporation (USA): 1995
- OptoSigma Europe (France): 2014
- OptoSigma South East Asia (Singapore): 2019

- Technical Facilities in Japan
- Technical Facilities & Offices Worldwide
- > 500 Employees Worldwide
- Turnover > 100 M€

OptoSigma Facilities

'Close to our Customers !'



Technical Facilities in Japan

Hidaka Facility – 70,000 Sq. Ft. (6,500 m²)

Systems, Optical Assemblies, Optics & Coatings, Design Bio-Medical Applications Certified



Noto Facility – 43,000 Sq. Ft. (4,000 m²)

Opto-Mechanics, Clean Room Assembly, Design



Technology Center – 16,000 Sq. Ft. (1,500 m²)

Systems, Optical Assemblies, Optics & Coatings, Design





Technical Facilities and Offices Worldwide

OptoSigma America - 15,500 Sq. Ft. (1450 m²)

Optical Coating Design, Opto-Mechanical Assembly



Sigma Koki Shanghai- 34,000 Sq. Ft. (3200 m²)

Optics and Opto-Mechanics, Volume Manufacturing



OptoSigma Europe- 5,500 Sq. Ft. (510 m²)

Optical Design, Optical Assembly



OptoSigma SEA- 200 Sq. Ft. (20 m²)

System R&D, System Assembly





What do we manufacture?

19 000 + Standard Products

Optical components

- Lenses
- Mirrors
- Windows
- Beamsplitters
- Filters

Optical Systems

- Objectives
- Microscope Units
- Laser Beam Expanders
- F-Theta Lenses
- Laser Cavity

Optical Coatings

- High Reflectivity
- AR Coatings
- Metallic, Dielectric
- Laser Line, Broadband, Multi-band
- UV, NUV, VIS, NIR, IR, DIR
- IBS, IAD







Opto-Mechanics

- Lens Holders
- Kinematic Mirror Mounts
- Gimbal Holders
- High Stability Mounts
- Automatic Shutters

Positioning

- Manual Stages
- Motorized Stages
- Linear Stages
- Rotation Stages
- Actuators

Lab Equipment

- Optical Tables
- Optical breadboards
- Laser Safety
- Optical Rails
- Optical Posts, Bases etc.
- Optical Power Meter



Innovation

New Products

≻ MHX

 Best cost-efficient High Stability stainless steel Mount on the Market

Better Specs

Super Mirrors
99,999 % Reflectivity

New Systems

OptoNano

 Best cost-efficient nanoscale imaging system (100 nm - 200 nm | 40k \$)

Motion Control

> OSCM Series

> X Z A Motorized stages w/ 25 mm x 25 mm top





Product Example : Objectives

Home made!

High Magnification High NA



VIS-IR & UV range

Long Working Distance

Magnification	NA	Working Distance	Pricing
Up to x100	Up to 0.70	Up to 40mm (@ 550 nm)	From 400 € to 11k €



Product Presentation : MHX (High Stability Mirror Mount)

High Stability

Center Post Mounting



Material: Stainless Steel

Unit Price: 102.00 € (25.4 mm)!

Optics Dimensions	Angle Range	Compatible Thickness	Thermal repetability	Options
1/2 inch 1 inch 2 inch	± 3°	3 mm – 6 mm	@ Delta 10 °C Thermal Cycle: ≤ 1.5 µrad	Locks and Adjusters



TSD & TADC: Extended Contact Ball Bearing Manual Stage





Online Website



- # +19 000 Products & Prices Online
- Technical Drawings & Datasheets
- Online Chat Support









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NEW FEATURE : Online 3D Drawings



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What can we do for you?

• Stocking after your individual wishes.

- Access to a wide range of materials. Even if a material is not available, you can provide us with your wished one.
- Quality control, environmental testing, etc., after your individual requirements.
- Complete design, specs definition, supply chain, from scratch on.

Our optical engineers have decades of experience, and are happy for intensive discussions about your optical designs.



Custom Products

Custom is part of OptoSigma DNA

Custom Opto-Mechanics & Motion Control Assemblies +40 Years of Experience in Manufacturing optics

- For Systems :
 - ✓ Prototyping
 - ✓ Optical and OptoMechanical Design
 - \checkmark Assemblies
- For Optics :
 - ✓ Coating
 - ✓ Dimensionning
 - \checkmark Polishing
- Small & Big Batches





Custom Pyramid Prism

- Material: Infrasil 301 or S-FPL55
- AR optimized for 1.4 μ m to 2.5 μ m
- Polishing: Rq < 1.5 nm RMSi



www.optosigma.com

Front surface	Material	Rear surface
R: 4x Plano, pyramid angle: 1.893 deg	Glass: Infrasil 301	R: Plano
	n _d =1.4589±1 [·] 10 ⁻⁵	
🚫 AR: optimized 1.4 - 2.5 μm	v_{d} =67.8±0.2%	🚫 AR: optimized 1.4 - 2.5 μm
For each plano facet S1, S2, S3,S4: $3/ - RMSi < 15 \text{ nm}$ (inside the corresponding part of \emptyset e) 4/5'' A $5/5 \times 0.1$; C5 $\times 0.1$	0/ 5 1/ 1x0.16 2/ 2;5	3/ — RMSi < 30 nm (all ∅ 34), RMSi < 15 nm (all ∅ 17) 4/ - 5/ 5x0.1; C5x0.1
Polished: Rg < 2nm RMS		Polished: Rq < 2nm RMS

LISA PATHFINDER



LISA PATHFINDER

APC | NASA | ESA | UDT

OptoSigma provided the APC (Astroparticules and Cosmology Lab at the University of Paris) **custom optics**.

This to realize the first optical bench for the detectors. This optical bench will be the basis of the real optical path included in the detector.



Lisa Pathfinder is a cosmologie project initiated in the 70's with the goal to detect and analyze gravitaional wave using 3 satellites in space. The satelittes will be separated by 2,5 Million km.

The idea is to have this triangle of satelittes following earth in an orbit around the sun.

By using a laser to analyze the distance between the satelittes with picometer precision. We will be able to detect gravitational waves.

It works around the same principle as LIGO in the US.





JASMINE Project



Mirrors for Jasmine Project

JAXA

- Sigma Koki is working with National Astronomical Observatory of Japan
- Providing Precise Large (φ220 ~ φ310mm) Mirrors to be mounted on Small-JASMINE Satellite
- Measuring the distances and apparent motions of stars at Near-infrared (1.1µm < λ <1.7 µm) <u>http://www.nao.ac.jp/en/project/jasmine.html</u>

Small-Jasmine Specifications

- Primary Mirror: 300 mm
- Size/Weight: (50 cm)³, 400 kg
- Operation: 2018 2020 (target)









Laser Interferometer Gravitational-Wave Observatory

LIGO / NSF / MIT

OptoSigma provided LIGO our custom motorized translation stages.

They are now incorporated within the interferometer arms.

These are custom configured, multi-axis, motorized translation stages and controllers

The Laser Interferometer Gravitational-Wave Observatory was built for 1995 to 2002.

It consists of two interferometers, each with two, 4 km(2.5 miles)", long arms arranged in the shape of an "L".

These instruments act as 'antennae' to detect gravitational waves.





ASTRONOMY for JAXA 1



Delivered an optical module system for a satellite



Astronomical Measurement System

This is an optical element for basic verification of thermal deformation monitoring. It multiplexes and demultiplexes the laser light input from 2 directions and outputs from 6 directions. 12 mm Beam Splitter is mounted onto a 200 mm × 50 mm base plate at the optimum position and angle.





ASTRONOMY for JAXA 2



Delivered 2 compact metrology interferometer optical module systems to be boarded onto Satellite



Michelson interferometer module 40 mm x 60 mm Optics size 3 mm to 6 mm



Mach-Zehnder interferometer module 30 mm x 30 mm Optics size 8 mm to 10 mm







KAGRA Observatory



Be part of the Discovery of the gravitational wave signal by delivered optics & optomechanics component to be used in <u>ultra high vacuum environnement</u>.







<u>SuperCam Project</u>







SuperCam in addition performs Raman spectroscopy at 532 nm to investigate targets up to 7 m distance from the rover, Time-Resolved Fluorescence (TRF) spectroscopy, Visible and InfraRed (VISIR) reflectance spectroscopy (400 - 900 nm and $1.3 - 2.6 \mu$ m) to provide information about the mineralogy and molecular structure of probes from rocks on Mars. It will also be able to search directly for organic materials.



Electronics (beneath electronics)













<u>SuperCam Project</u>

astrophysique & planétologie

PS

OptoSigma provied to SuperCam Project the following components

#	Name
1	Red expander – relay mirror 1
2	Green expander - relay mirror 1
3	Green expander - relay mirror 2
4	Telescope-Schmidt Relay mirror
5	Red expander - R/G dichro
6	Green expander -CWL dichroic
#	Name
1	Objective-laser dichroic
2	Objective - Imager dichroic
#	Name
1	Objective – Lens 1
2	Objective – Lens 2
3	Objective – Lens 3
4	Objective – relay mirror
5	Beam splitter – IR lens
6	Beam splitter – Central lens
7	Beam splitter – BU fiber
	connector – lens
8	AF assembly- lens

+	Mechanical	Rectangle $10x10 \text{ mm} \pm 0.1 \text{ mm}$
_	dimensions	
	Useful Zone	Circle 7 mm diameter, centered at +/-
		0.5 mm
+	Central thickness	3 mm +/- 0.1 mm
<u> </u>	Material	Fused Silica Corning 7980
+		or
+		Fused Silica Low-OH Corning 8655
	Front Face	Flat, λ/8 PTV @633 nm
	Rear Face	Flat, grinded
	Wedge	< 3 arcminutes
7	Scratch – dig	20/10
Ť	Rugosity Front face	2.5 nm RMS
+	Coating on Front	Hard coating
4	Face	R> 99.5% @532 nm (linear
	on useful zone	polarization S) and 1064 nm (random
T		polarization).
+		Incidence 45°
+		Laser impulsion 4ns, 30 mJ @1064
_		nm, 15 mJ @532 nm, 10Hz frequency.
		Laser size 2.3 mm @ 1/e ² (Gaussian
1		profile)
	Cleanliness	Particles: ≤100 ppm
+		Molecules: $\leq 1.0 \ 10^{-7} \text{ g/cm}^2$
	Protective chamfers	0.2 mm max . width at 45°



This is one of the sample specifications that OptoSigma has fullfilled







OptoSigma provied to SuperCam Project the following components

100

#	Name
1	Green expander - divergent
	Lens
2	Green expander - convergent
	lens
3	Red expander - divergent lens
4	Red expander - convergent
	lens



Coating on Both Surface:

MgF2 single layer anti-reflection coating T > 93 % @ 245 nm & 2600 nm, Center

Wavelength: 400 nm







has fullfilled

#	Name](
1	Periscope lens 01		
2	Periscope folding mirror 01		٨
3	Periscope lens 02	T	Г
4	Entrance Folding mirror		
5	Collimator lens		
6	Objective lens		

Set of IR optics Made by ZnSe



years.







Continue to work with such a requirement and you will survey the Solar System! From Dr Sylvestre Maurice / Director IRAP Toulouse









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Thank you for your attention !

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